



# Nantong Liwang Machine Tool Co., Ltd.



## Parameters of Hydraulic Swing Beam Shearing Machine

Specification	QC12Y-4X2000	QC12Y-4X2500	QC12Y-4X3200	QC12Y-4X4000	QC12Y-4X4500	QC12Y-6X1500	QC12Y-6X2500	QC12Y-6X3200	QC12Y-6X4000	QC12Y-6X5000	QC12Y-6X6000	QC12Y-8X2500	QC12Y-8X3200	QC12Y-8X4000
Max Shearing Thickness(mm)	4	4	4	4	4	6	6	6	6	6	6	8	8	8
Max Shearing Width(mm)	2000	2500	3200	4000	4500	1500	2500	3200	4000	5000	6000	2500	3200	4000
Distance Between Uprights(mm)	2150	2700	3410	4220	4720	1660	2720	3420	4220	5260	6230	2720	3440	4230
Strokes(n/min)	20	18	14	10	8	20	17	14	10	7	6	14	10	8
Back gauge Stroke(mm)	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600	20-600
Shearing Angle(°)	1° 30	1° 30	1° 30	1° 30	1° 30	1° 30	1° 30	1° 30	1° 30	1° 30	1V30	1° 30	1° 30	1° 30
Working Table Height(mm)	740	740	800	800	800	780	780	800	800	850	850	800	800	800
Throat Depth(mm)	100	100	150	150	150	150	150	150	150	150	150	150	150	150
Main Power(KW)	4	4	4	5.5	5.5	7.5	7.5	7.5	7.5	7.5	11	11	11	11
Length(mm)	2500	3100	3750	4650	5150	2000	3100	3800	4650	5600	6650	3100	3800	4600
Width(mm)	1550	1550	1680	1900	1900	1760	1620	1700	1850	2200	2200	1750	1850	1900
Height(mm)	1520	1520	1650	1720	1720	1600	1600	1650	1750	1950	1950	1700	1750	1800
Weight(kg)	2900	3400	5000	6800	8000	3000	4800	6400	8000	14000	17000	6800	7500	8500

QC12Y-8X6000	QC12Y-10X2500	QC12Y-10X3200	QC12Y-10X4000	QC12Y-12X1500	QC12Y-12X2500	QC12Y-12X3200	QC12Y-12X4000	QC12Y-12X6000	QC12Y-16X1500	QC12Y-16X2500	QC12Y-16X3200	QC12Y-16X4000	QC12Y-20X2500	QC12Y-20X3200	QC12Y-20X4000	QC12Y-25X2500	QC12Y-25X3200	QC12Y-30X2500	QC12Y-30X3200
8	10	10	10	12	12	12	12	12	16	16	16	16	20	20	20	25	25	30	30
6000	2500	3200	4000	1500	2500	3200	4000	6000	1500	2500	3200	4000	2500	3200	4000	2500	3200	2500	3200
6230	2720	3440	4230	1680	2760	3465	4365	6245	1680	2765	3455	4285	2815	3487	4305	2805	3505	2825	3450
6	10	10	12	14	10	10	7	5	10	8	7	6	6	5	5	5	5	4	4
20-600	20-600	20-600	20-600	20-600	20-800	20-800	20-800	20-800	20-600	20-800	20-800	20-800	20-800	20-800	20-800	20-800	20-800	20-1000	20-1000
1° 30	1° 30	1° 30	1° 30	2° 9	1° 50	1° 45	2°	2°	2° 30	2° 9	2° 9	2° 9	2° 30	2° 30	2° 20	3° 7	3° 7	3° 12	3° 12
850	800	800	800	800	810	810	810	950	800	850	860	900	860	890	990	900	900	900	1000
150	150	150	150	150	150	150	150	150	150	150	150	150	150	150	150	150	150	200	200
11	11	11	11	15	15	22	22	22	15	22	22	22	30	30	30	37	37	45	45
6700	3100	3800	4600	2500	3150	3850	4650	6900	2600	3200	4000	4800	3400	4050	4900	3450	4160	3500	4350
2350	1750	1850	1900	1800	1950	2150	2270	2500	1950	2150	2250	2450	2300	2450	2300	2500	2600	2650	3050
2050	1700	1750	1800	1750	1850	2000	2100	2450	1800	2050	2150	2320	2200	2250	2450	2350	2500	2500	2800
19000	7500	8000	9000	5000	8500	11000	13000	29000	6000	10500	12500	15500	13200	14800	18000	16900	19000	19700	28000

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